MONTGOMERY COUNTY PUBLIC SERVICE AUTHORITY WATER AND SEWER DESIGN & CONSTRUCTION STANDARDS FOURTH EDITION JULY 2018

SECTION FOUR - LIST OF SEWER DETAIL DRAWINGS

| <u>S#</u> | <u>Title</u> |
|-----------|--|
| 01 | 4' Standard Manhole for Pipe 15" or Smaller |
| 02 | Straddle Manhole for Pipe 15" or Smaller |
| 03 | Outside Drop Manhole (For Use with PVC Pipe) |
| 04 | Mainline or Lateral Inside Drop Manhole (For Use with PVC Pipe) |
| 05 | Watertight Manhole Frame and Cover |
| 06 | Sampling Structure |
| 07 | Sanitary Sewer Lateral |
| 80 | Sanitary Sewer Lateral for Deep Sewers |
| 09 | Sanitary Sewer Lateral for Special Cases |
| 10 | Combined 6" by Two 4" Laterals |
| 11 | Force Main to Gravity Lateral Conn. |
| 12 | Public Force Main Connection to Manhole |
| 13 | Traffic Bearing Cleanout Box |
| 14 | Alternate Traffic Bearing Cleanout Box |
| 15 | Stone Bedding |
| 16 | Concrete Encased Pipe |
| 17 | Joining Dissimilar Pipe |
| 18 | Concrete Pier |
| 19 | Anchor Block |
| 20 | Pipe Support in Casing Pipe |
| 21 | Type 1 Manhole Vent - Out of Right of Way |
| 22 | Type 2 Manhole Vent |
| 23 | Universal, Combination or Air Release Assembly for use on Sewer Force Main |
| 24 | Pavement Replacement - Open Cut Roadway |
| 25 | Sanitary Sewer Abandonment at a Manhole |
| 26 | Sanitary Sewer Manhole Abandonment |
| 27 | Sanitary Sewer Easements |
| 28 | Chain Link Fence |
| 29 | Air Testing Back Pressure Equivalency Table |
| 30 | Air Testing Time for 1 PSI Drop |
| 31 | Air Testing Time for 0.5 PSI Drop |

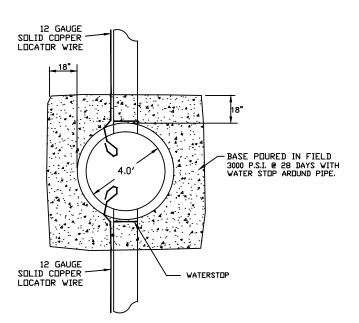
NOTES: 1. ALL MANHOLE FRAMES AND COVERS SHALL BE EAST JURDAN MODELS 1045Z AND 1040AGS OR APPROVED EQUAL. 2. STEPS TO BE VERTICALLY ALIGNED. 12 GAUGE SOLID COPPER 3. MANHOLES WITH PIPES ENTERING OR EXITING WITH SLOPES GREATER THAN 12% SHALL HAVE THE MANHOLE BOOT CAST IN THE BASE AT STAINLESS STEEL BAND LOCATOR WIRE FLEXIBLE BOOT THE SAME SLIDE. 4. THE FRAME AND COVER SHALL BE PROPERLY ALIGNED WITH THE 2 FOOT OPENING OF THE MANHOLE STRUCTURE AND BOLTED IN PLACE. INVERTS WILL BE THE SAME SIZE AS THE PIPE AND SUF-FICIENT SIZE FOR PLUGS AND TESTING EQUIPMENT. 5. FLAT TOP MANHOLES MAY ONLY BE SUBSTITUTED WITH THE PERMISSION OF THE PSA DIRECTOR. WHEN USED, THE ECCENTRIC OPENING MUST LINE UP WITH THE STEPS. FLEXIBLE BOOT 12 GAUGE 6. SAMPLING MANHOLES IN TRAFFIC AREAS SHALL BE CONSTRUCTED AS PER MANHOLE DETAILS. SOLID COPPER STAINLESS STEEL BAND LICATOR WIRE 7. GROUT/CEMENT/CONCRETE/MORTAR SHALL NOT BE PLACED IN/ON ANY SECTION OF THE MANHOLE IN 8. EXTERIOR SURFACES OF ALL CONCRETE MANHOLE SECTIONS SHALL HAVE TWO COATS (MINIMUM 16 DRY MILS) OF COAL TAR EPOXY, KOPPERS CO. BITUMASTIC 300-M OR EQUAL. SECTION A-A JDINTS BETWEEN ALL CONCRETE MANHOLE SECTIONS SHALL BE SEALED BY EXTERNAL INSTALLATION OF A 9-INCH WIDE "EZ-WRAP" BY PRESS-SEAL CORP. OR APPROVED EQUAL PRODUCT. -3/4" THREADED RODS 18" 2.00' 18" JT MATERIAL (NO MORTAR) BETWEEN F&C AND M.H. TOP AND BETWEEN GRADE RINGS -GRADE RING IF NECESSARY 1.00' MAX. 12 GAUGE SOLID COPPER LOCATOR—WIRE. BETWEEN CONE SECTION AND FRAME WITH MIN. 12-INCH WIRE LOOP INSIDE MANHOLE. 4"MIN. VARIES JT MATERIAL (NO MORTAR)-VARIES STEP SHALL BE ALLIGNED VERTICALLY 4.00' **VARIES** VARIES MINIMUM SLOPE MAX SERVICE CONNECTION FOR 4"=1/4" PER 1' & SLOPE 1' 6"=1/8" PER 1" **VARIES** STAINLESS STEEL BAND FLEXIBLE BOOT 4.00' SERVICE CONNECTION L8' MIN. 6" MIN. STONE BASE #57 OR EQUIVALENT CONCENTRIC MANHOLE WITH PRECAST INVERT **DRAWING**

| REVIS | SIONS | NO. | DATE |
|----------|----------|-----|----------|
| NO. | DATE | 3 | 05/01/12 |
| ORIGINAL | 12/01/06 | 4 | 07/17/18 |
| 1 | 09/01/07 | | |
| 2 | 10/25/07 | | |

4' STANDARD MANHOLE FOR PIPE 15" OR SMALLER S-01

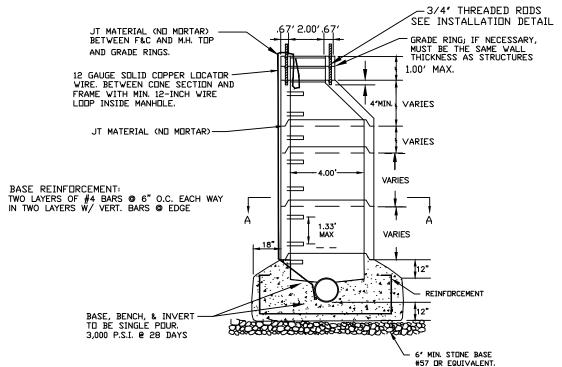
NOTES:

- 1. ALL MANHOLE FRAMES AND COVERS SHALL BE EAST JORDAN MODELS 1045Z AND 1040AGS OR APPROVED EQUAL.
- 2. STEPS TO BE VERTICALLY ALIGNED.
- 3. THE ENTIRE MANHOLE STRUCTURE INCLUDING FRAME AND COVER SHALL BE INSTALLED BEFORE CUTTING THE TOP OF THE SEWER PIPE IN THE MANHOLE. PSA PERSONNEL TO BE PRESENT DURING INSTALLATION.
- 4. THE FRAME AND COVER SHALL BE PROPERLY ALIGNED WITH THE 2 FOOT OPENING OF THE MANHOLE STRUCTURE AND BOLTED IN PLACE.
- 5. RISER AND OTHER SECTIONS SHALL NOT BE INSTALLED FOR A MINIMUM OF 24 HOURS AFTER POURING OF BASE, BENCH, & INVERT.
- 6. SUB-BASE SHALL BE COMPACTED TO 100% PROCTOR AND VERIFIED BY LABORATORY TESTING.
- 7. EXTERIOR SURFACES OF ALL CONCRETE MANHOLE SECTIONS SHALL HAVE TWO COATS (MINIMUM 16 DRY MILS) OF COAL TAR EPOLY, KOPPERS CO. BITUMASTIC 300-M OR EQUAL.
- 8. JOINTS BETWEEN ALL CONCRETE MANHOLE SECTIONS SHALL BE SEALED BY EXTERNAL INSTALLATION OF A 9-INCH WIDE "EZ-WRAP" BY PRESS-SEAL CORP. OR APPROVED EQUAL PRODUCT.



SECTION A-A

INVERTS WILL BE THE SAME SIZE AS THE PIPE AND TEST-ING EQUIPMENT.

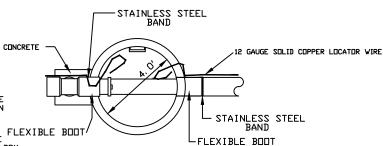


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| NO. | DATE | 3 | 05/01/12 |
| ORIGINAL | 12/01/06 | 4 | 07/17/18 |
| 1 | 09/01/07 | | |
| 2 | 10/25/07 | | |

STRADDLE MANHOLE FOR PIPE 15" OR SMALLER

NOTES:

- 1. ALL MANHOLE FRAMES AND COVERS SHALL BE EAST JORDAN MODELS 1045Z AND 1040AGS OR APPROVED EQUAL.
- 2. STEPS TO BE VERTICALLY ALIGNED.
- 3. THE FRAME AND COVER SHALL BE PROPERLY ALIGNED WITH THE 2 FOOT OPENING OF THE MANHOLE STRUCTURE AND BOLTED IN PLACE.
- 4. TOP INVERT LINE SHALL NOT ENTER THROUGH RISER (CONE) SECTION OR JOINT.
- 4. GROUT/CEMENT/CONCRETE/MORTAR SHALL NOT BE PLACED IN/ON ANY SECTION OF THE MANHOLE IN THE FIELD.
- 5. EXTERIOR SURFACES OF ALL CONCRETE MANHOLE SECTIONS SHALL HAVE TWO COATS (MINIMUM 16 DRY MILS) OF COAL TAR EPOXY, KOPPERS CO. BITUMASTIC 300-M OR EQUAL.
- 6. JOINTS BETWEEN ALL CONCRETE MANHOLE SECTIONS SHALL BE SEALED BY EXTERNAL INSTALLATION OF A 9-INCH WIDE "EZ-WRAP" BY PRESS-SEAL CORP. OR APPROVED EQUAL PRODUCT.
- 7. SHALL NOT BE USED WHEN INCOMING PIPE SLOPE EXCEEDS 4%. INSIDE DROP MANHOLES SHALL BE USED WHEN INCOMING PIPE SLOPE EXCEEDS 4%.



SECTION A-A

JT MATERIAL (NO MORTAR) BETWEEN F&C AND M.H. TOP 3/4" THREADED RODS GRADE RING IF NECESSARY -12 GAUGE SOLID COPPER LOCATOR WIRE. BETWEEN CONE SECTION AND FRAME WITH MIN. 12-INCH WIRE LOOP INSIDE MANHOLE. VARIES GRAVEL TO -SPRING LINE 1. 33' MAX. ECCENTRIC RISER REQUIRED T JT MATERIAL (NO MORTAR) VARIES CUT DUT 12' MIN. THREADED END CAP WITH PLUG VARIES # 57 STONE VARIES —FLEXIBLE BOOT AND STAINLESS STEEL BAND VARIES 8" MIN. SDR-35 GLUE JOINT PVC PIPE -6' MIN. STONE BASE #57 OR EQUIVALENT 2'X 2' CONCRETE

| REVIS | SIONS | NO. | DATE |
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| NO. | DATE | 3 | 05/01/12 |
| ORIGINAL | 12/01/06 | 4 | 07/17/18 |
| 1 | 09/01/07 | | |
| 2 | 10/25/07 | | |

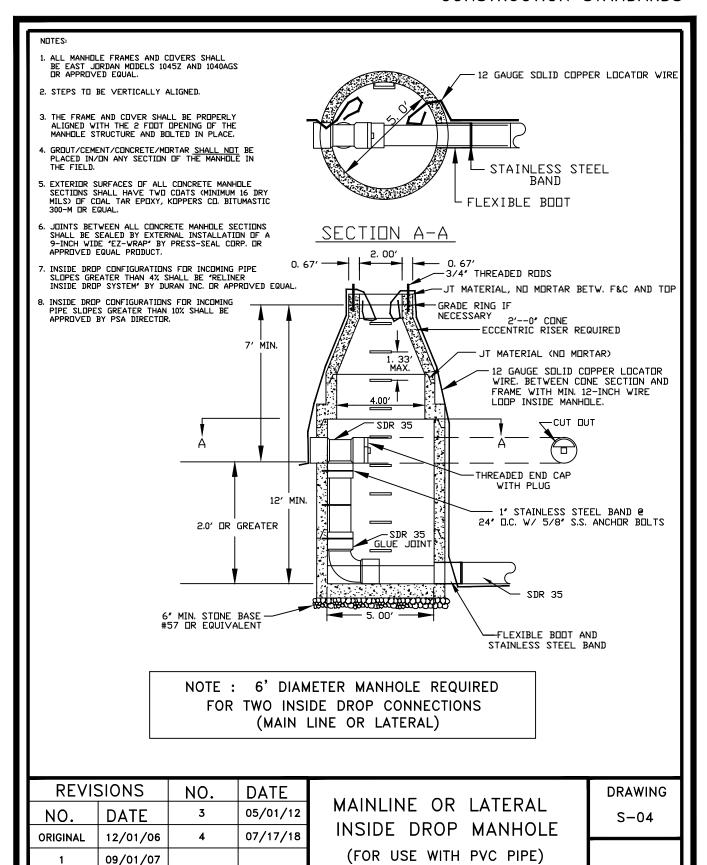
OUTSIDE
DROP MANHOLE
(FOR USE WITH PVC PIPE)

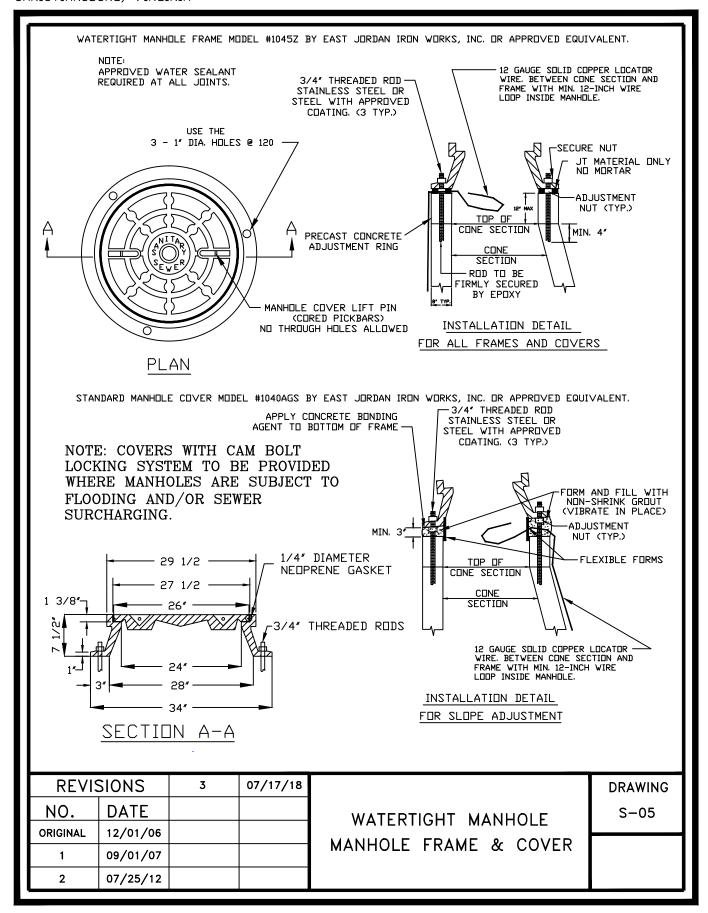
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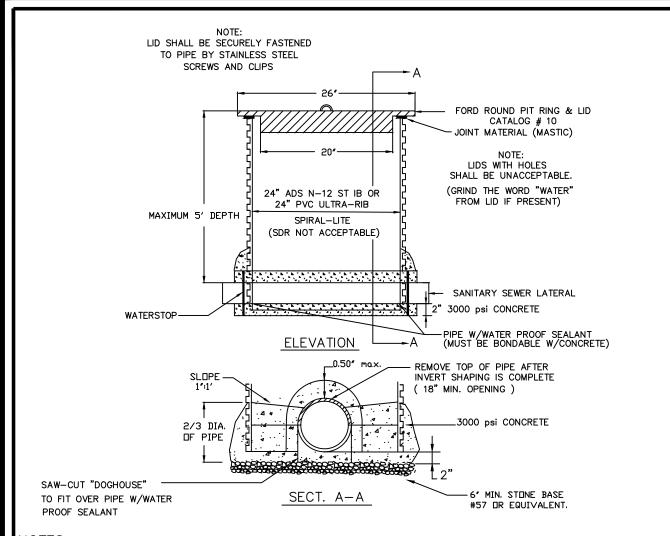
S-03

2

10/25/07







NOTES:

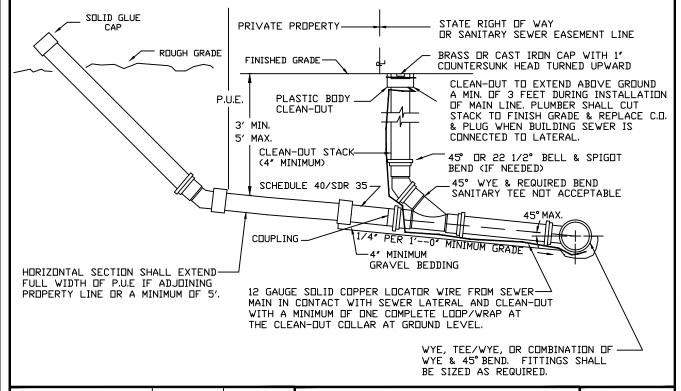
- 1. NOT ACCEPTABLE FOR USE IN TRAFFIC AREAS OR AREAS SUBJECT TO FLOODING.
- 2. VACUUM OR EXFILTRATION TESTING SHALL BE USED. VACUUM TESTING SHALL MEET THE SAME STANDARD FOR CONCRETE MANHOLES. EXFILTRATION TESTING SHALL HAVE NO LEAKAGE WITHIN 1 HOUR.
- 3. 2' DIA. 3000 PSI CONCRETE WELL CASING MAY BE SUBSTITUTED FOR ADS N-12 OR ULTRA-RIB PIPE. VERTICAL JOINTS WILL NOT BE ALLOWED IN WELL CASING.

4. STANDARD 4' DIAMETER CONCRETE MANHOLES SHALL BE INSTALLED WHERE DEPTH EXCEEDS 5'.

| REVIS | SIONS | | DRAWING |
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| NO. | DATE | SAMPLING STRUCTURE | S-06 |
| ORIGINAL | 12/01/06 | SAMI LING STRUCTURE | |
| 1 | 5/01/12 | DETAIL | |
| | | | |

GENERAL NOTES:

- 1. TRAFFIC BEARING BOX REQUIRED IN TRAFFIC AREAS.
- 2. ALL PIPE AND FITTINGS SHALL BE OF SIMILAR MATERIAL.
- 3. ALL PIPE SHALL BE OF SAME SIZE.
- 4. NO BENDS ARE ALLOWED IN THE LATERAL FROM THE MAIN TO THE CLEAN-OUT STACK WYE. (EXCEPT AS NOTED)
- 5. ALL MAIN LINE TAPS ON ACTIVE MAINS SHALL BE SUPERVISED PERFORMED BY PSA.
- 6. PIPING BEHIND CLEANDUT TO BE INSTALLED PER APPLICABLE BUILDING CODE.
- 7. MINIMUM LATERAL SIZE:
 4' FOR RESIDENTIAL SERVICE
 6' FOR NON-RESIDENTIAL SERVICE
- 8. MINIMUM COVER FOR ALL SEWER LATERALS SHALL BE THREE (3') FEET



| REVI: | SIONS | | DRAWING |
|----------|----------|------------------------|---------|
| NO. | DATE | | S-07 |
| ORIGINAL | 12/01/06 | SANITARY SEWER LATERAL | |
| 1 | 9/01/07 | | |
| 2 | 5/01/12 | | |

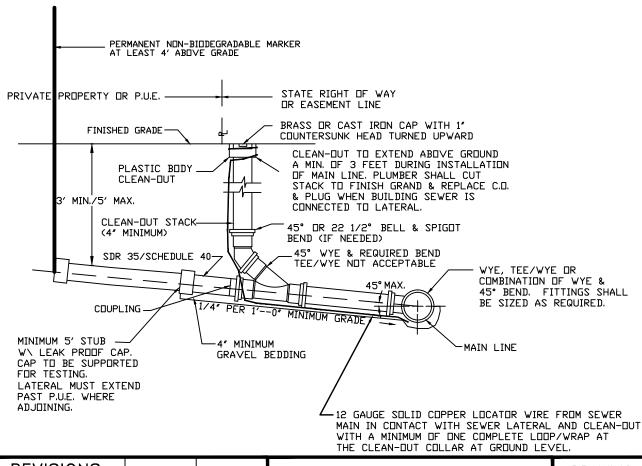
GENERAL NOTES: 1. TRAFFIC BEARING BOX REQUIRED IN TRAFFIC AREAS. 2. ALL PIPE AND FITTINGS SHALL BE OF SIMILAR MATERIAL. 3. ALL PIPE SHALL BE OF SAME SIZE. 4. NO BENDS ARE ALLOWED IN THE LATERAL FROM THE MAIN TO THE CLEAN-DUT STACK WYE. (EXCEPT AS NOTED) 5. ALL MAIN LINE TAPS ON ACTIVE MAINS SHALL BE SUPERVISED OR PERFORMED BY PSA. 6. PIPING BEHIND CLEANDUT TO BE INSTALLED PER APPLICABLE BUILDING CODE. 7. MINIMUM LATERAL SIZE: 4' FOR RESIDENTIAL SERVICE 6' FOR NON-RESIDENTIAL SERVICE STATE RIGHT OF WAY PRIVATE PROPERTY OR SANITARY SEWER EASEMENT LINE SOLID GLUE CAP BRASS OR CAST IRON CAP WITH 1" FINISHED GRADE ROUGH GRADE COUNTERSUNK HEAD TURNED UPWARD. CLEAN-OUT TO EXTEND ABOVE GROUND A MIN. OF 3 FEET DURING INSTALLATION OF MAIN LINE. PLUMBER SHALL CUT STACK TO FINISH GRADE & REPLACE C.O. PLASTIC BODY CLEAN-DUT P.U.E. CAP & PLUG WHEN BUILDING SEWER IS CONNECTED TO LATERAL. 3' MIN. 45° DR 22 1/2 BELL & SPIGOT 5' MAX. BEND (IF NEEDED) 45 WYE & REQUIRED BEND COUPLING-(SANITARY TEE NOT ACCEPTABLE) SCHEDULE 40/SDR 35 2' MIN. 1/4" PER 1'-0" MINIMUM GRADE 4" MINIMUM GRAVEL BEDDING HORIZONTAL SECTION SHALL EXTEND 4" MINIMUM 45' MAX. FULL WIDTH OF P.U.E. IF ADJOINING PROPERTY LINE OR A MINIMUM OF 5'. GRAVEL BEDDING 11 1/4° DR 22 1/2° BEND MAIN LINE 12 GAUGE SOLID COPPER LOCATOR WIRE FROM SEWER MAIN IN CONTACT WITH SEWER LATERAL AND CLEAN-DUT WITH A MINIMUM OF ONE COMPLETE LOOP/WRAP AT THE CLEAN-DUT COLLAR AT GROUND LEVEL.

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| NO. | DATE | |
| ORIGINAL | 12/01/06 | |
| 1 | 9/01/07 | |
| 2 | 5/01/12 | |

SANITARY SEWER LATERAL FOR DEEP SEWERS

GENERAL NOTES:

- 1. THIS CONFIGURATION MAY ONLY BE USED IN SPECIAL CASES WHEN SPECIFICALLY DESIGNED BY THE PROJECT ENGINEER AND INDICATED ON SITE PLANS.
- 2. ALL PIPE AND FITTINGS SHALL BE OF SAME MATERAL.
- 3. ALL PIPE SHALL BE OF SAME SIZE.
- 4. NO BENDS ARE ALLOWED IN THE LATERAL FROM THE MAIN TO THE CLEAN OUT STACK WYE (EXCEPT AS NOTED)
- 5. ALL MAIN LINE TAPS ON ACTIVE MAINS SHALL BE SUPERVISED OR PERFORMED BY PSA.
- 6. PIPING BEHIND CLEANOUT TO BE INSTALLED PER APPLICABLE BUILDING CODE.
- 7. MINIMUM LATERAL SIZE:
 - 4' FOR RESIDENTIAL SERVICE
 - 6' FOR NON-RESIDENTIAL SERVICE
- 8. MINIMUM COVER FOR ALL SEWER LATERALS SHALL BE THREE (3') FEET.



| REVIS | SIONS | | |
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| NO. | DATE | | CANITADY CEWED LATERAL |
| ORIGINAL | 12/01/06 | | SANITARY SEWER LATERAL |
| 1 | 9/01/07 | | (FOR SPECIAL CASES) |
| 2 | 5/01/12 | | |

DRAWING

S - 09

2

5/01/12

GENERAL NOTES: 1. TRAFFIC BEARING BOX REQUIRED IN TRAFFIC AREAS. 2. ALL PIPE AND FITTINGS SHALL BE OF SIMILAR MATERIAL. 3. ALL PIPE SHALL BE OF SIZE SHOWN. 4. NO BENDS ARE ALLOWED IN THE LATERAL FROM THE MAIN TO THE CLEAN-OUT STACK WYE. (EXCEPT AS NOTED) 5. ALL MAIN LINE TAPS ON ACTIVE MAINS SHALL BE SUPERVISED OR PERFORMED BY PSA. 6. PIPING BEHIND CLEANDUT TO BE INSTALLED PER APPLICABLE BUILDING CODE. 7. MINIMUM COVER FOR ALL SEWER LATERALS SHALL BE THREE (3') FEET 12 GAUGE SOLID COPPER LOCATOR WIRE FROM SEWER MAIN IN CONTACT WITH SEWER LATERAL AND CLEAN-DUT WITH A MINIMUM OF DNE COMPLETE LOOP/WRAP AT THE CLEAN-DUT COLLAR AT GROUND LEVEL. PRIVATE PROPERTY STATE RIGHT OF WAY MAIN LINE OR EDGE OF PUBLIC -PERMANENT NON-SEWER EASEMENT BIDDEGRADABLE PLUG MARKER AT LEAST CLEAN-DUT STACK-4' ABOVE GRADE (4" MINIMUM) P.U.E. -4″ SEWER LATERALS 6"x4"— REDUCER 6"×4" WYE COUPLING-∠SCHEDULE 40 PIPE └6″ SEWER STUB TO P.U.E. CLEAN-DUT STACK WN LEAK PROOF CAP. - 8"x6" TEE-WYE 6" MINIMUM CAP TO BE SUPPORTED FOR TESTING. WYE, TEE/WYE OR COMBINATION OF WYE & 45° BEND. FITTINGS SHALL BE SIZED AS REQUIRED. **REVISIONS DRAWING** NO. DATE S-10 COMBINED 6" BY **ORIGINAL** 12/01/06 TWO 4" LATERALS 9/01/07

DRAWING

S - 11

GENERAL NOTES:

- 1. TRAFFIC BEARING BOX REQUIRED IN TRAFFIC AREAS.
- 2. ALL PIPE AND FITTINGS SHALL BE OF SIMILAR MATERIAL.
- 3. ALL PIPE SHALL BE OF SAME SIZE.
- 4. NO BENDS ARE ALLOWED IN THE LATERAL FROM THE MAIN TO THE CLEAN-OUT STACK WYE. (EXCEPT AS NOTED)
- 5. ALL MAIN LINE TAPS ON ACTIVE MAINS SHALL BE SUPERVISED OR PERFORMED BY PSA.
- 6. MINIMUM COVER FOR ALL SEWER LATERALS SHALL BE THREE (3') FEET

REVISIONS

DATE

12/01/06

09/01/07

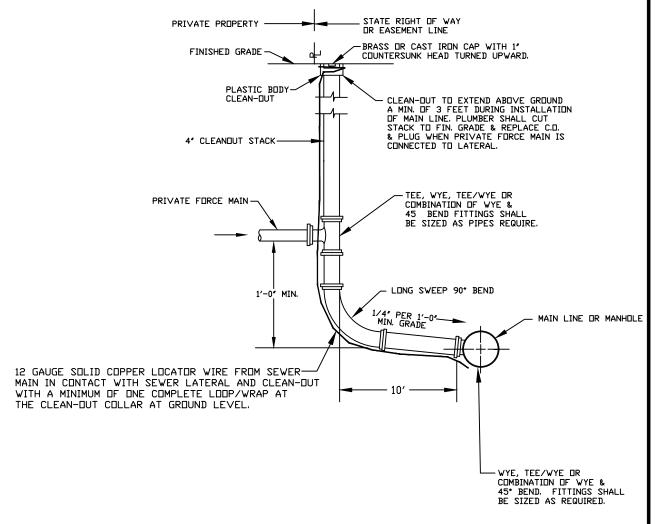
07/25/12

NO.

ORIGINAL

1

- 7. GRAVITY SECTION AND CLEANOUT SHALL BE 6" DIA. FOR PUBLIC FORCE MAINS AND 4" DIA. FOR PRIVATE FORCE MAINS.
- 8. PUBLIC FORCE MAINS SHALL CONNECT TO SEWER MANHOLES.

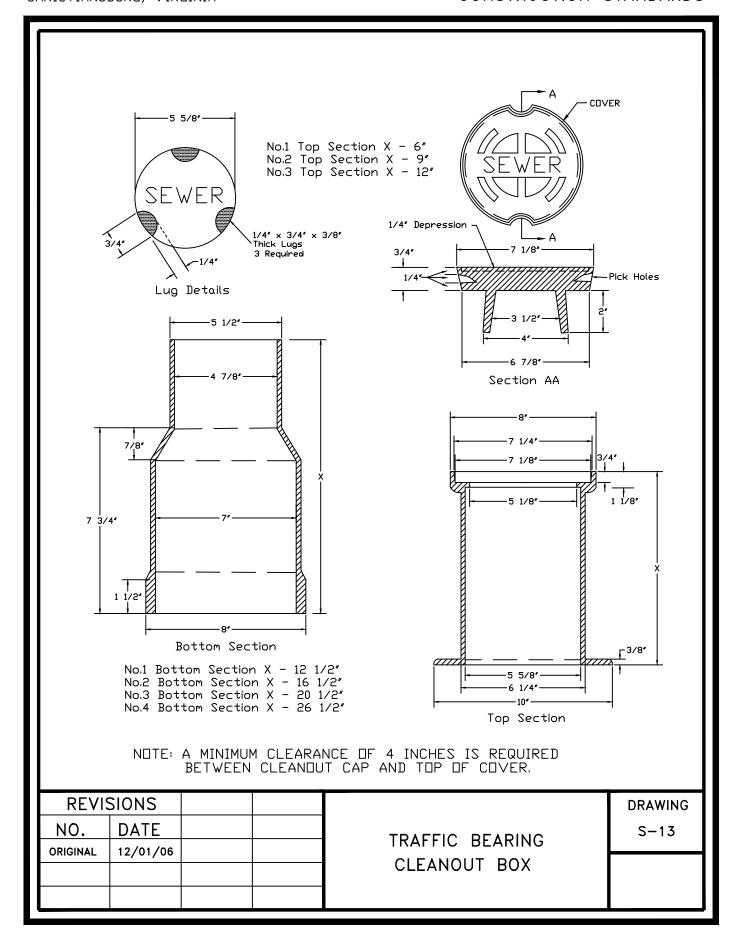


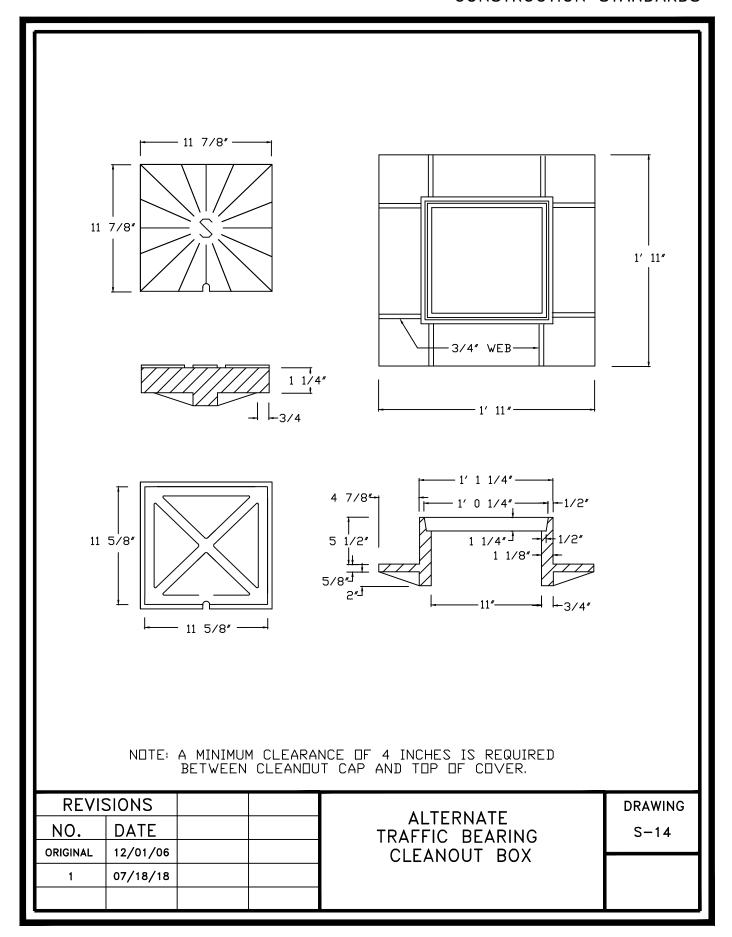
FORCE MAIN

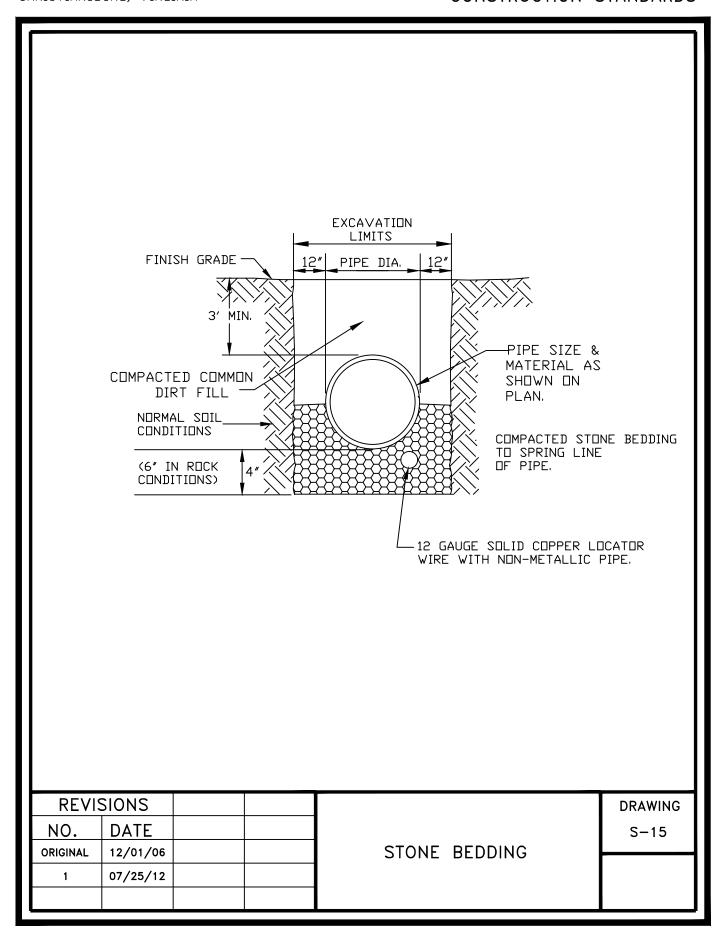
CONNECTION

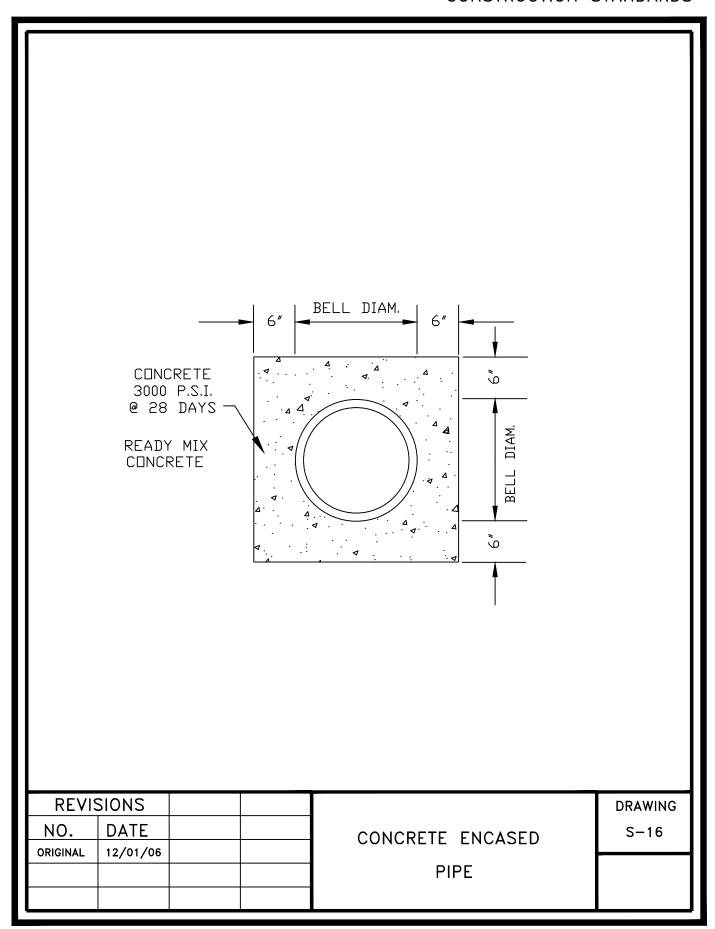
TO GRAVITY LATERAL

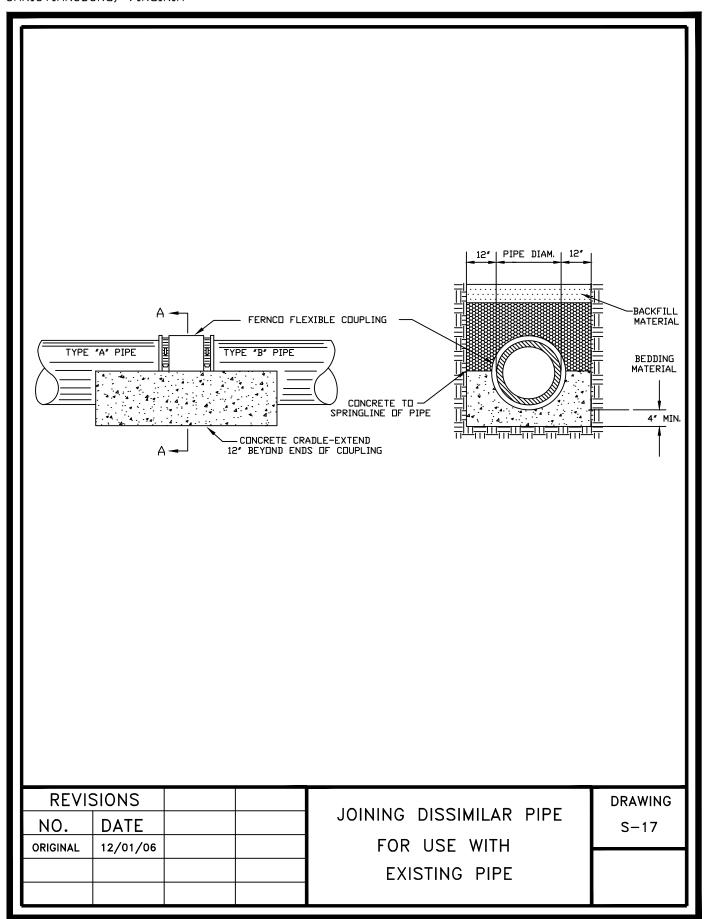
NOTES: 1. ALL MANHOLE FRAMES AND COVERS SHALL BE EAST JORDAN MODELS 1045Z AND 1040AGS OR APPROVED EQUAL. 2. STEPS TO BE VERTICALLY ALIGNED. 3. THE FRAME AND COVER SHALL BE PROPERLY ALIGNED WITH THE 2 FOOT OPENING OF THE MANHOLE STRUCTURE AND BOLTED IN PLACE. 4. GROUT/CEMENT/CONCRETE/MORTAR SHALL NOT BE PLACED IN/ON ANY SECTION OF THE MANHOLE IN THE FIELD. - 12 GAUGE SOLID COPPER WIRE STAINLESS STEEL BAND FLEXIBLE BOOT SECTION A-A - 0, 67' 0.67'-JT MATERIAL (ND --3/4" THREADED RODS -GRADE RING IF NECESSARY MORTAR) BETWEEN F&C AND M.H. TOP 2'--0" CONE ECCENTRIC RISER REQUIRED JT MATERIAL (NO MORTAR) MAX. Α 4.00' 12 GAUGE SOLID COPPER LOCATOR—WIRE. BETWEEN CONE SECTION AND FRAME WITH MIN. 12-INCH WIRE LOOP INSIDE MANHOLE. -SDR 21 TEE WITH SOLID PLUG 1" STAINLESS STEEL BAND ON BOTH EDGE OF OPENING IN MANHOLE WALL FOR PIPE SHALL BE A MINIMUM OF 6° FROM MANHOLE SECTION JOINT. FITTINGS W/ 5/8" S.S. ANCHOR BOLTS -SDR 21 - SDR 35 6" MIN. STONE BASE #57 OR EQUIVALENT - 4. 00'-FLEXIBLE BOOT AND STAINLESS STEEL BAND **REVISIONS DRAWING** NO. DATE S - 12PUBLIC FORCE MAIN 9/01/07 **ORIGINAL** CONNECTION TO MANHOLE 5/01/12

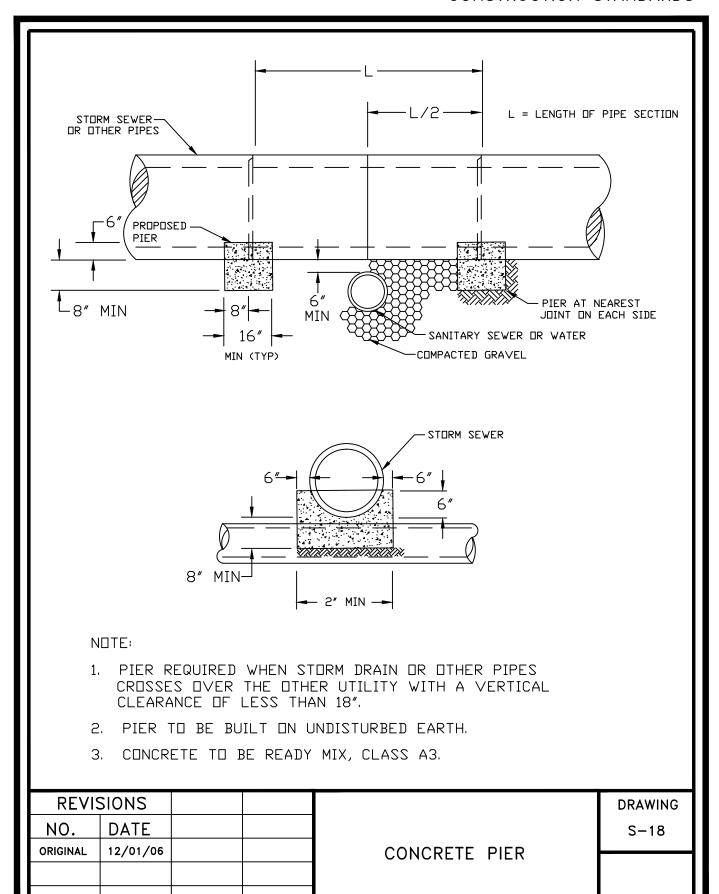


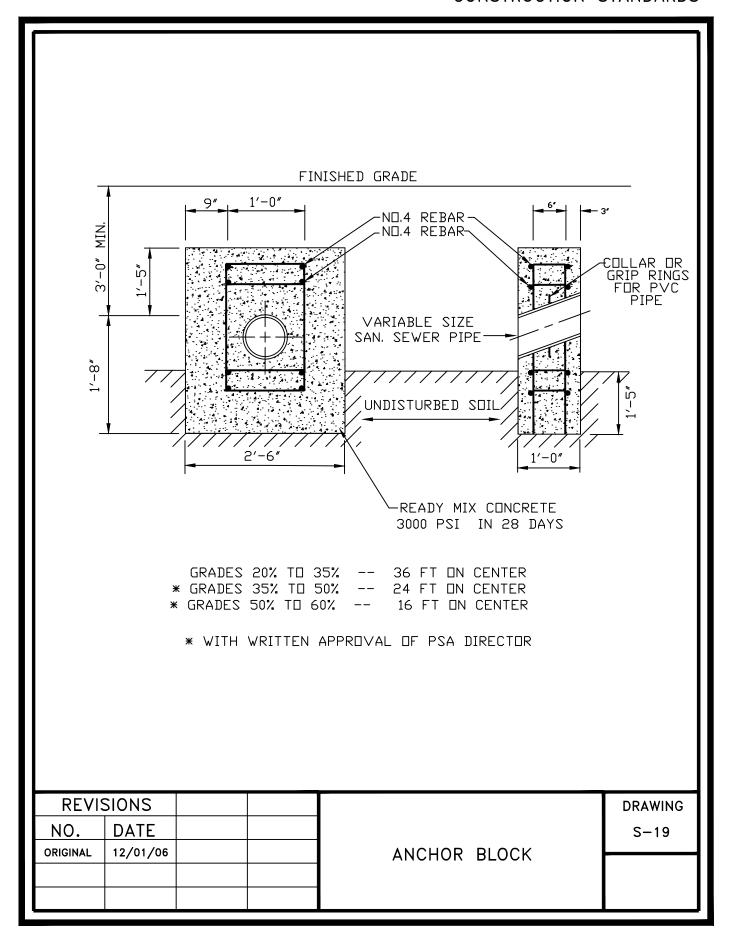


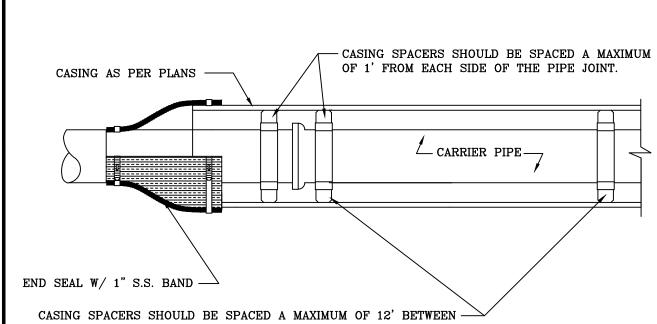






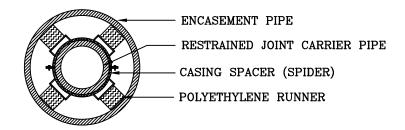






CASING SPACERS OR AS RECOMMMENDED BY MANUFACTURER.

MAXIMUM TOTAL FREE PLAY BETWEEN OUTSIDE OF SPACERS
AND INSIDE OF CASING PIPE SHALL BE 1 INCH.

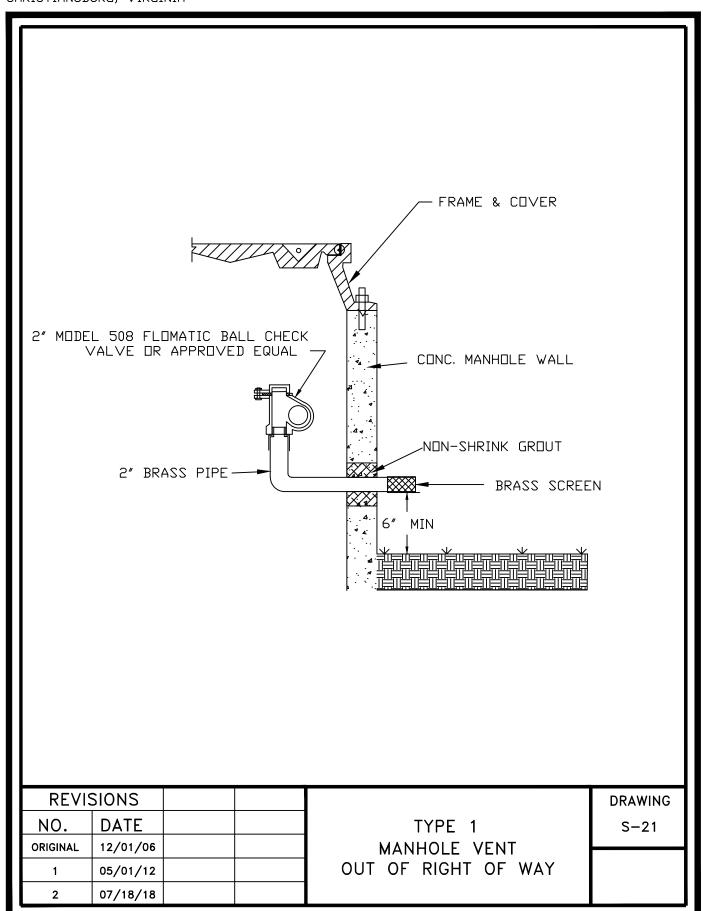


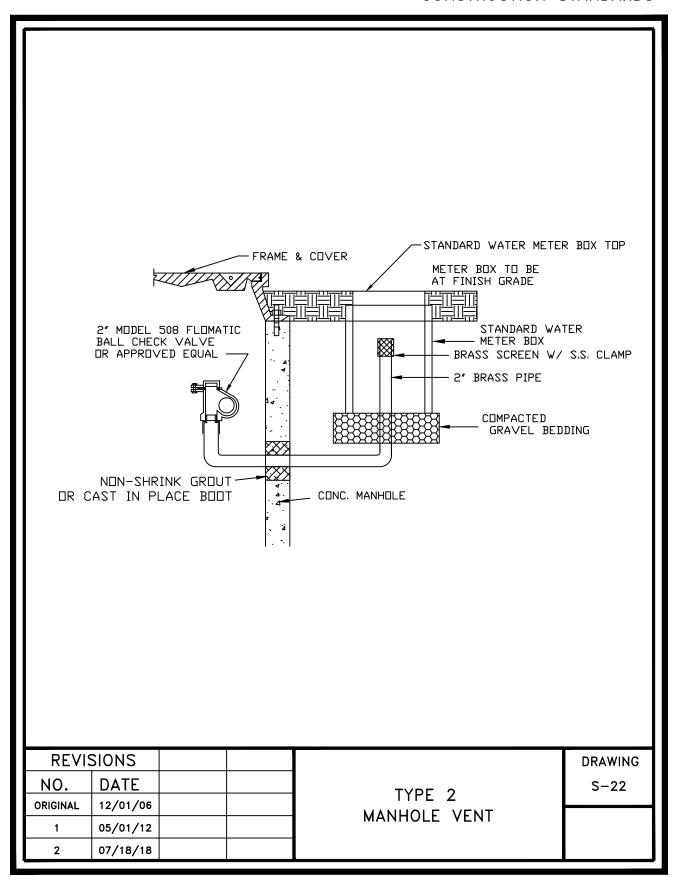
ALTERNATE PIPE SUPPORT IN CASING PIPE:

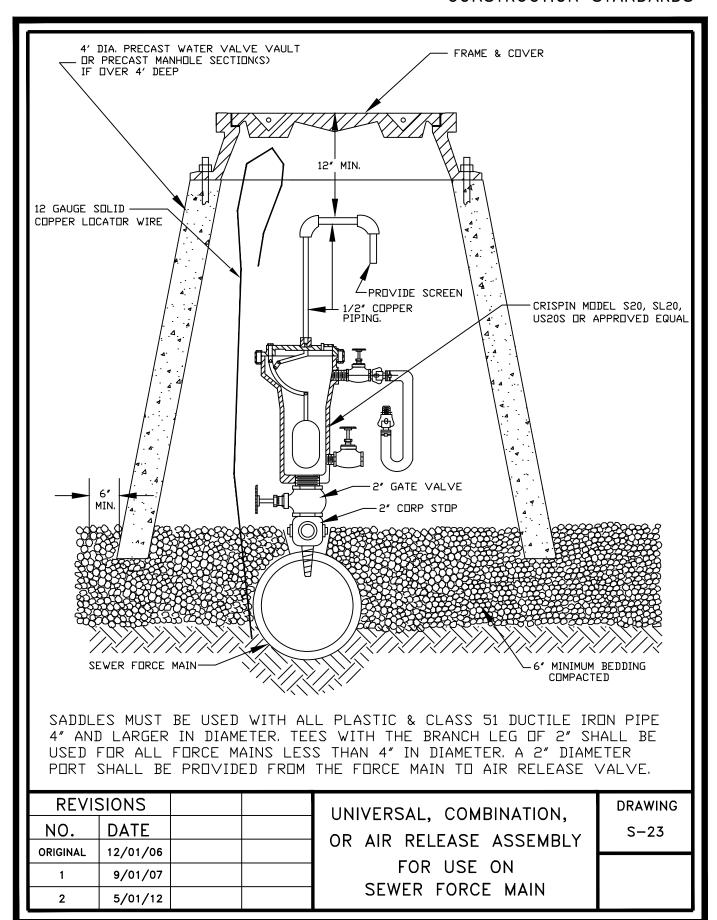
18" LONG TREATED TIMBER SKIDS OF APPROPRIATE WIDTH SO THAT BELLS OR FLANGES DO NOT REST ON CASING WITH MORE THAN 3/4" FREE PLAY. SKIDS TO BE PLACED AT 4'-0" O.C. AND SECURED WITH 2"x 1/4" GALV. STEEL STRAPS OR 1" S.S. BANDS. SOAP-BASED LUBRICANT MAY BE USED FOR SLIDING OF SKID WITH DUCTILE IRON PIPE AND FLAX-BASED LUBRICANT MAY BE USED FOR SLIDING OF SKID WITH PVC PIPE.

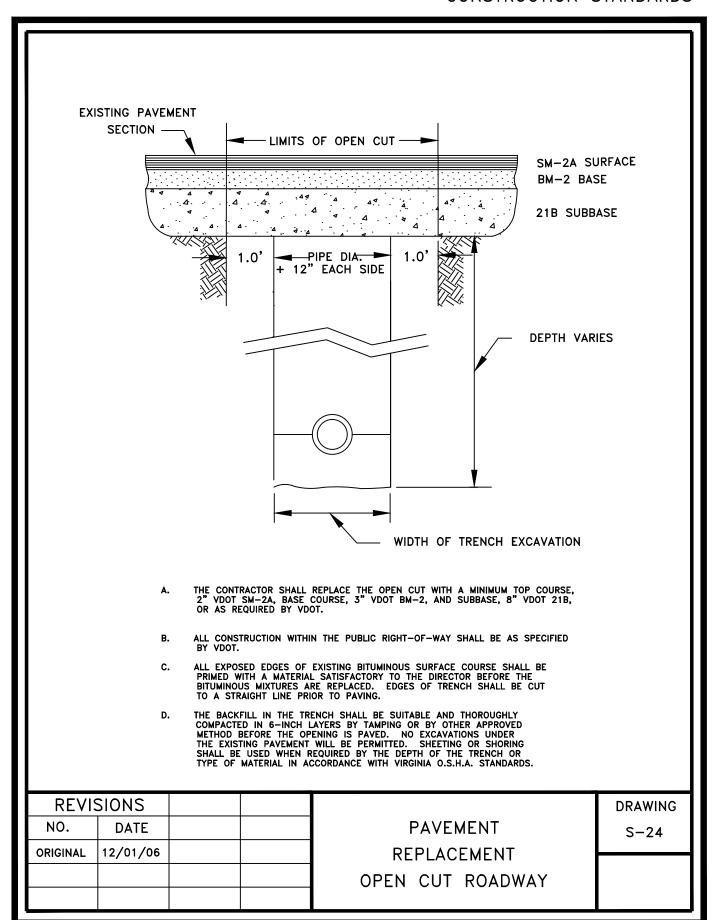
NOTE: A 1" DRAIN WILL BE REQUIRED ON THE LOWER END OF THE CASING IF THE CASING ENDS ARE SEALED WITH MORTAR AND BRICK.

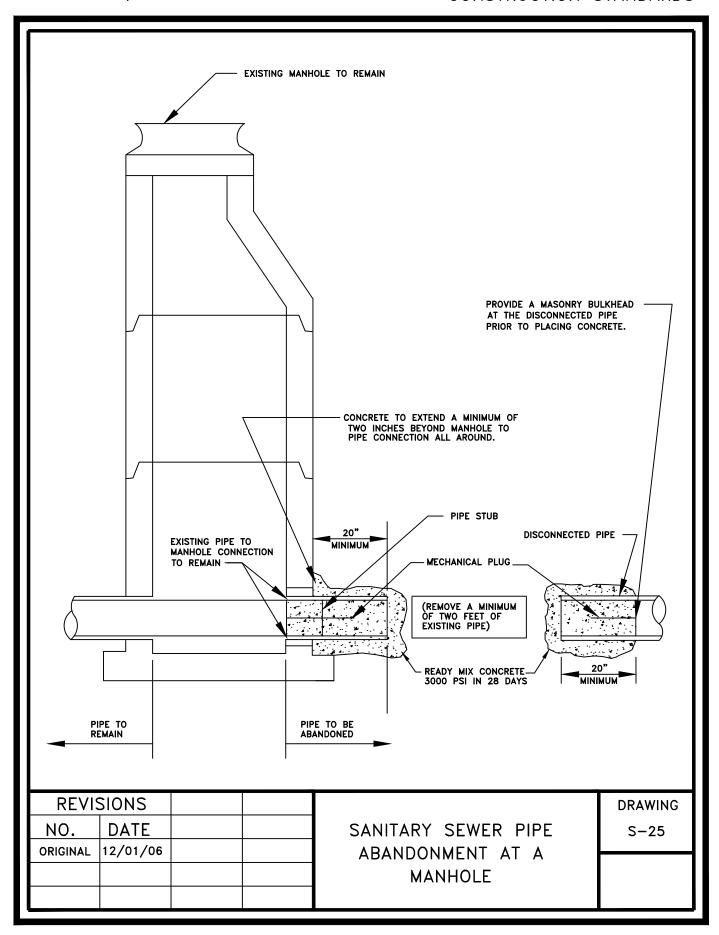
| REVIS | SIONS | | | DRAWING |
|----------|----------|--|----------------|---------|
| NO. | DATE | | PIPE SUPPORT | S-20 |
| ORIGINAL | 12/01/06 | | | |
| | | | IN CASING PIPE | |
| | | | | |

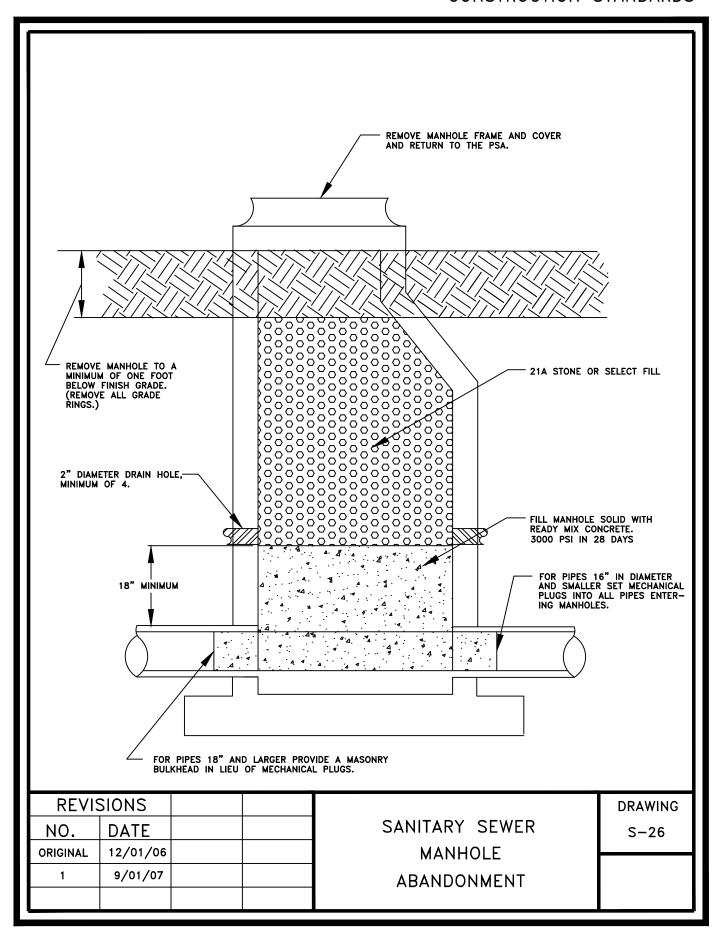


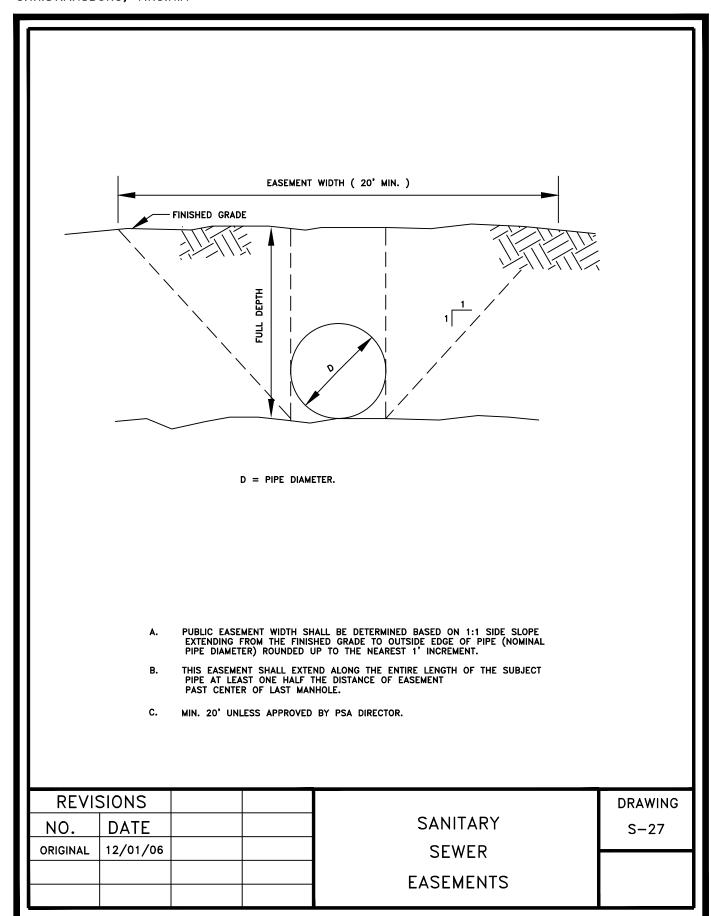


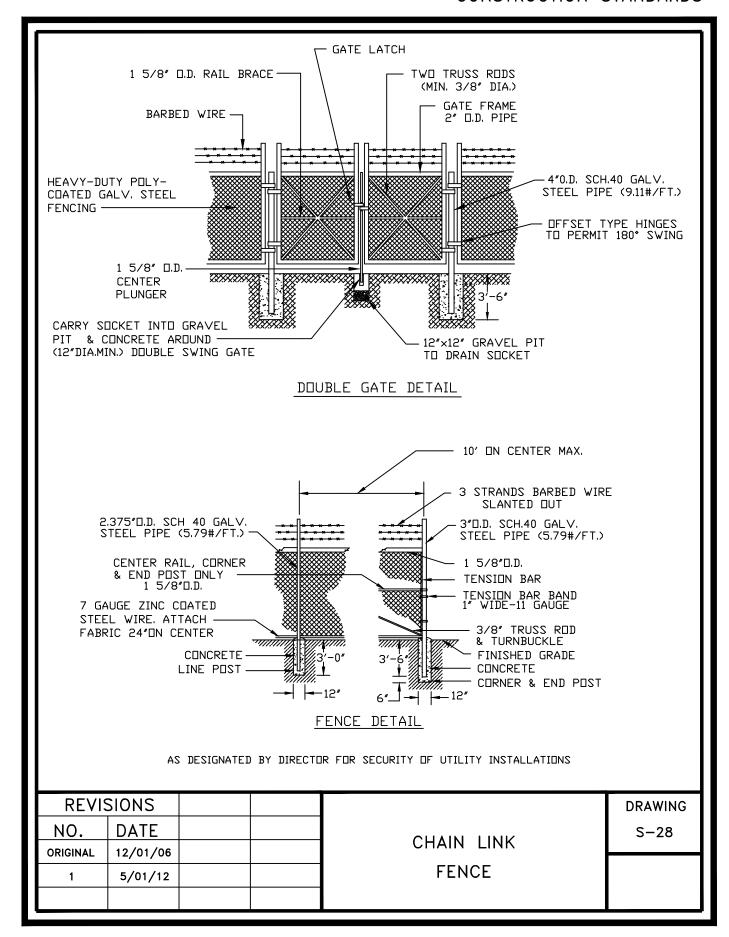












| EQUIVALENT PSI | HEIGHT OF GROUND WATER ABOVE PIPE INV. (Ft.) |
|----------------|--|
| 0,43 | 1 |
| 0.87 | 2 |
| 1.30 | 3 |
| 1.73 | 4 |
| 2.17 | 5 |
| 2.60 | 6 |
| 3.03 | 7 |
| 3.47 | 8 |
| 3.90 | 9 |
| 4.34 | 10 |
| 4.77 | 11 |
| 4.98 | 11.5 |
| | · · · · · · · · · · · · · · · · · · · |

For anything above 11.5 VF, allow maximum 5.0 PSI.

NOTES:

- 1. Table based on 1.0 v.f. of water = 0.4335 PSI.
- 2. The appropriate PSI allowance for average vertical foot of ground water shall be added to the base starting pressure of 4.0 PSI, but in no CASE shall the resulting pressure be more than 9.0 PSI.
- 3. Interpolate for fractions of a foot of water.

| REVI: | SIONS | AID TESTING | DRAWING |
|----------|----------|----------------------------|---------|
| NO. | DATE | AIR TESTING BACK PRESSU | S-20 |
| ORIGINAL | 12/01/06 | | |
| | | EQUIVALENC | T |
| | | TABLE | |

| Pipe | Min. Time | Length for Min. | Time for Longer | | Spe | Specified Time for Length (L) Shown (min:sec) | for Leng | th (L) Sho | wn (min:s | ec) | |
|-------------------|--------------|-----------------------|-----------------------|--------|--------|---|----------|------------|-----------|--------|--------|
| Diameter (in.) | | Time (#) | Length (sec) | 100 ft | 150 ft | 200 ft | 250 ft | 300 ft | 350 ft | 400 ft | 450 ft |
| 4 | 3:46 | 597 | .380 L | 3:46 | 3:46 | 3:46 | 3:46 | 3:46 | 3:46 | 3:46 | 3:46 |
| 9 | 5:40 | 398 | .854 L | 5:40 | 5:40 | 5:40 | 5:40 | 5:40 | 5:40 | 5:42 | 6:24 |
| ∞ | 7:34 | 298 | 1.520 L | 7:34 | 7:34 | 7:34 | 7:34 | 7:36 | 8:52 | 10:08 | 11:24 |
| 10 | 9:26 | 239 | 2.374 L | 9:26 | 9:56 | 9:56 | 9:53 | 11:52 | 13:51 | 15:49 | 17:48 |
| 12 | 11:20 | 199 | 3.418 L | 11:20 | 11:20 | 11:24 | 14:15 | 17:05 | 19:56 | 22:47 | 25:38 |
| 15 | 14:10 | 159 | 5.342 L | 14:10 | 14:10 | 17:48 | 22:15 | 26:42 | 31:09 | 35:36 | 40:04 |
| 18 | 17:00 | 133 | 7.692 L | 17:00 | 19:13 | 25:38 | 32:03 | 38:27 | 44:52 | 51:16 | 57:41 |
| 21 | 19:50 | 114 | 10.470 L | 19:50 | 26:10 | 34:54 | 43:37 | 52:21 | 61:00 | 69:48 | 78:31 |
| 24 | 22:40 | 66 | 13.674 L | 22:47 | 34:11 | 45:34 | 56:58 | 68:22 | 79:46 | 91:10 | 102:33 |
| 27 | 25:30 | 88 | 17.306 L | 28:51 | 43:16 | 57:41 | 72:07 | 86:32 | 100:57 | 115:22 | 129:48 |
| 30 | 28:20 | 80 | 21.366 L | 35:37 | 53:25 | 71:13 | 89:02 | 106:50 | 124:38 | 142:26 | 160:15 |
| 33 | 31:10 | 72 | 25.852 L | 43:05 | 64:38 | 86:10 | 107:43 | 129:16 | 150:43 | 172:21 | 193:53 |
| 36 | 34:00 | 99 | 30.768 L | 51:17 | 76:55 | 102:34 | 128:12 | 153:50 | 179:29 | 205:07 | 230:46 |

| REVISIONS | | |
|-----------|----------|--|
| NO. | DATE | |
| ORIGINAL | 12/01/06 | |
| | | |
| | | |

MINIMUM SPECIFIED TIME
REQUIRED FOR A 1.0 PSIG
PRESSURE DROP FOR SIZE
AND LENGTH OF PIPE
INDICATED FOR Q = 0.0015

| | | 1 | | | | | | |
|---|-----------------|---------|---------|---------|---------|----------|----------|----------|
| Specified Time for Length (L) Shown (min:sec) | 450 ft | 28:51 | 39:16 | 51:17 | 64:54 | 80:07 | 96:57 | 115:23 |
| | 400 ft | 25:38 | 34:54 | 45:35 | 57:52 | 71:13 | 86:10 | 102:34 |
| | 350 ft | 22:26 | 30:32 | 39:53 | 50:30 | 62:19 | 75:24 | 89:44 |
| | 300 ft | 19:14 | 26:11 | 34:11 | 43:16 | 53:25 | 64:38 | 76:55 |
| | 250 ft | 16:01 | 21:49 | 28:30 | 36:04 | 44:31 | 53:25 | 64:06 |
| | 200 ft | 12:49 | 17:27 | 22:48 | 28:51 | 35:37 | 43:56 | 51:17 |
| | 150 ft | 9:37 | 13:05 | 17:57 | 21:38 | 26:43 | 32:19 | 38:28 |
| | 100 ft | 8:30 | 9:55 | 11:24 | 14:25 | 17:48 | 21:33 | 25:39 |
| Time for Longer | Length (sec) | 3.846 L | 5.235 L | 6.837 L | 8.653 L | 10.683 L | 12.926 L | 15.384 L |
| Length for Min. Time (ft) | | 133 | 114 | 66 | 88 | 80 | 72 | 99 |
| Min. Time (min: sec) | | 8:30 | 9:55 | 11:20 | 12:45 | 14:10 | 15:35 | 17:00 |
| Pipe Diameter (in.) | | 18 | 21 | 24 | 27 | 30 | 33 | 36 |

| REVIS | SIONS | |
|----------|----------|--|
| NO. | DATE | |
| ORIGINAL | 12/01/06 | |
| | | |
| | | |

MINIMUM SPECIFIED TIME REQUIRED FOR A 0.5 PSIG PRESSURE DROP FOR SIZE AND LENGTH OF PIPE INDICATED FOR Q = 0.0015